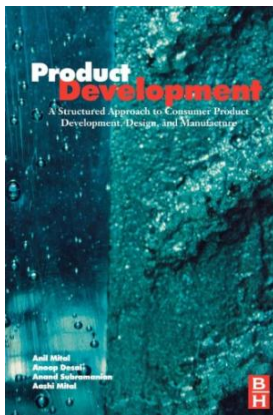


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# PRODUCT DEVELOPMENT: A STRUCTURED APPROACH TO CONSUMER PRODUCT DEVELOPMENT, DESIGN, AND MANUFACTURE



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